North American 7345 High Pressure Regulators

SPECIFICATIONS

7345A-01-B and 7345A-01-M1

Body Size and End Connections: ½” NPT
Maximum Operating and Emergency Inlet Pressure: 125 psig
Capacities: See Table 1
Maximum Outlet (Casing) Pressure: 20 psig
Maximum Operating Outlet Pressure to Avoid Internal Parts Damage - The Outlet Pressure Rating: 3 psi above outlet pressure settings
Temperature Capabilities: -20° to 160°F
Outlet Pressure Ranges: See Table 1
Pressure Registration: Internal
Approximate Weight: 2.35 pounds

7345-02 and 7345-02-H

Body Sizes and End Connections: ¼” NPT inlet x ⅜” NPT outlet
Maximum Operating and Emergency Inlet Pressures: 250 psig
Capacities: See Table 1
Maximum Outlet (Casing) Pressure: 20 psig
Maximum Operating Outlet Pressure to Avoid Internal Parts Damage - The Outlet Pressure Rating: 3 psi above outlet pressure setting
Temperature Capabilities: -20° to 160°F
Pressure Registration: Internal
Approximate Weight: 1.3 pounds

7345A-01-H2

Body Sizes and End Connections: ½” NPT
Maximum Operating and Emergency Inlet Pressures: 125 psig
Capacities: See Table 1
Maximum Outlet (Casing) Pressure: 10 psig
Maximum Operating Outlet Pressure to Avoid Internal Parts Damage - The Outlet Pressure Rating: 3 psi above outlet pressure setting
Temperature Capabilities: -20° to 150°F
Pressure Registration: Internal
Approximate Weight: 4.5 pounds

The 7345 High Pressure Regulators are self operated, spring loaded regulators that reduce high gas supply pressures to practical use levels. The outlet pressure ranges are higher for the type “H” regulators. 7345 Regulators include an internal relief valve for limited over pressure protection (see “Overpressure Protection”). They can be used with various gases including natural gas, propane and air.
Table 1. Outlet Pressures and Capacities for 7345 Regulators

<table>
<thead>
<tr>
<th>Regulator designation</th>
<th>Outlet pressure range</th>
<th>Outlet pressure setpoint</th>
<th>offset</th>
<th>Capacities in cfm of natural gas (0.6 sp gr) with inlet pressure in psi</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>5</td>
</tr>
<tr>
<td>7345-02</td>
<td>9.25-13&quot; wc</td>
<td>1&quot; wc</td>
<td>1&quot; wc</td>
<td>-</td>
</tr>
<tr>
<td>7345-01-B</td>
<td>9-13&quot; wc</td>
<td>1&quot; wc</td>
<td>2&quot; wc</td>
<td>274</td>
</tr>
<tr>
<td>7345A-02-H</td>
<td>0.5-2.7 psi</td>
<td>1 psi</td>
<td>10%</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2 psi</td>
<td>20%</td>
<td>-</td>
</tr>
<tr>
<td>7345A-01-H2</td>
<td>1-2 psi</td>
<td>2 psi</td>
<td>10%</td>
<td>-</td>
</tr>
<tr>
<td>7345A-01-M1</td>
<td>16-35&quot; wc</td>
<td>1 psi</td>
<td>10%</td>
<td>-</td>
</tr>
</tbody>
</table>

- = Not recommended for the given pressure range.

Table 2. Materials of Construction

<table>
<thead>
<tr>
<th>Regulator</th>
<th>Body</th>
<th>Spring Case</th>
<th>Diaphragm</th>
<th>Trim Parts</th>
<th>Orifice</th>
</tr>
</thead>
<tbody>
<tr>
<td>7345-02 and 7345-02-H</td>
<td>Zinc</td>
<td>Zinc</td>
<td>Nitrile/Nylon</td>
<td>Stainless Steel and plated steel</td>
<td>Zinc</td>
</tr>
<tr>
<td>7345-01-B and 7345-01-M1</td>
<td>Aluminum</td>
<td>Aluminum</td>
<td>Nitrile</td>
<td>Polyester fabric reinforced Buna-N</td>
<td>Aluminum</td>
</tr>
<tr>
<td>7345A-01-H2</td>
<td>Cast Iron</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

DIMENSIONS inches
**OPERATION**

The outlet pressure of each 7345 Regulator is factory set at the mid-range of the control spring. If it is necessary to change outlet pressure, remove the closing cap and turn the adjusting screw counterclockwise to decrease outlet pressure or clockwise to increase outlet pressure. Adjustments must be made with gas flowing. A pressure gauge is needed to determine outlet setting. Always replace the closing cap after adjustment.

**OVERPRESSURE PROTECTION**

Like most pressure-reducing regulators, the 7345 Regulators have outlet pressure ratings that are lower than the inlet pressure ratings. Therefore, a pressure relieving or pressure limiting device is needed if the inlet pressure can exceed the outlet pressure rating, see "Specifications". The internal relief in these regulators provides limited downstream overpressure protection, but it should not be considered complete overpressure protection. Refer to the wide-open flow capacity calculations below to determine the required relief valve capacity.

To determine wide-open flow capacity of a regulator for relief sizing, use the following formulas.

For 7345-02 and 7345-02-H:

\[ Q = 4 \cdot P_1 \cdot \sqrt{\frac{520}{GT}} \]

For 7345A-01-B and 7345A-01-M1:

If \( P_0 \leq \frac{1}{2} P_1 \):

\[ Q = 16.125 \cdot P_1 \]

If \( P_0 > \frac{1}{2} P_1 \):

\[ Q = \sqrt{\frac{520}{GT}} \cdot 12.5 P_1 \cdot \sin \left( 97.63 \cdot \sqrt{\frac{P_1 - P_0}{P_1}} \right) \]

For 7345A-01-H2:

If \( \frac{P_1}{P_0} < 1.894 \):

\[ Q = 74 \sqrt{P_1 (P_1 - P_0)} \]

If \( \frac{P_1}{P_0} \geq 1.894 \):

\[ Q = \frac{74P_1}{2} \]

**INSTALLATION**

Before installing the regulator, check for damage which might have occurred during shipment. Also, check for and remove any dirt or foreign matter which may have accumulated in the regulator body or pipeline. Apply pipe compound to the male threads of the pipe and use approved piping procedures when installing the regulator.

All 7345 Regulators may be installed in any position, however, make sure gas flow through the regulator is in the same direction as the arrow on the body. "Inlet" and "Outlet" connections are clearly marked.

The spring case vent should be pointed down on outside installations. For indoor installations or if gas escaping through the internal relief valve could constitute a hazard, the tapped vent should be piped to outdoors where escaping gas will not be hazardous. If the vent will be piped to another location, obstruction-free tubing should be used and a screened vent should be installed on the end of the vent pipe. Use pipe or tubing equal in size to the regulator's vent for the vent line. On all installations, the vent or end of the vent pipe must be protected from corrosive chemicals, debris, weather, condensation, insects, or anything else that might clog or enter the spring case.

**NOTE:** Refer to the National Fuel Gas Code for complete installation requirements.

**WARNING:** Situations dangerous to personnel and property may exist with the operation and maintenance of any combustion equipment. The presence of fuels, oxidants, hot and cold combustion products, hot surfaces, electrical power in control and ignition circuits, etc., are inherent with any combustion application. Parts of this product may exceed 160°F in operation and present a contact hazard. Fives North American Combustion, Inc. urges compliance with National Safety Standards and Insurance Underwriters' recommendations, and care in operation.

**CONTACT US:**

Fives North American Combustion, Inc.
4455 East 71st Street - Cleveland, OH 44105 - USA
Tel: +1 216 271 6000 - Fax: +1 216 373 4237
Email: fna.sales@fivesgroup.com

www.fivesgroup.com