Burner Tile Installation Recommendations for fiber-lined furnaces

Guide for installing burner tile in a fiber-lined furnace-
-maximum temperature 2200 F. (See back for higher
temperature applications and for all flat flame type
burner tile installations.)

Initial Installation (ref. Figure 1)

1. Cut opening in furnace shell allowing clearance
   around tile or mounting plate lip. Check burner bul-
   letin for recommended clearance (about ½").

2. Drill holes in furnace shell around opening to match
   burner mounting plate bolt holes.

3. Insert mounting bolts (G) (not provided) and weld
   heads to inside of furnace shell.

4. Weld channel stiffeners to outside of furnace shell as
   required.

5. Bolt mounting plate and tile to shell with gasket (F) in
   place if supplied.

6. Coat outside of tile with air setting refractory cement
   (C). Also, fill clearance gap between shell opening and
   tile with cement.

7. Wrap exposed tile length with continuous strip of blan-
   ket insulation (B) two layers thick.

8. Compress and secure wrap to tile, using a suitable
   non-metallic tape (E). Do not use string as it tends to
cut the blanket. Compression of wrap should be at
least 25%.

9. Install fiber insulation tightly against wrapped tile,
   following supplier’s recommended procedure for
   anchoring and compressing fiber. All irregular-shaped
   sections must be packed with fiber.

10. For applications exceeding 2200 F furnace tempera-
   ture, install ceramic fiber board shield as illustrated in
   Figures 2A and 2B.

11. Important: After initial firing of furnace at design tem-
    perature, check fiber shrinkage in vicinity of burner
tile. Repack any voids with bulk fiber insulation to
    maintain a gas-tight seal between furnace interior and
    shell.

Burner Tile Replacement

On fiber-lined furnaces requiring tile replacement, fiber
insulation near tile may prevent wrapping and fastening
wrap as described in Steps 7 and 8 above. In such cases,
the following procedure is recommended.

Tile Replacement (refer to Figure 1)

1. Bolt mounting plate and burner tile to shell with gasket
   (F) in place.

2. Coat outside of tile with air setting refractory cement
   (C). Also, fill clearance gap with cement.

3. Pack area between tile and furnace lining with bulk
   refractory fiber of a quality suitable for furnace design
   temperature. Compress bulk fiber at least 25% during
   packing.

4. Use a fiber board shield to retain the packed bulk
   fiber. (Refer to Figures 2A and 2B.)

5. Repeat Step 11 (check) above.

See page 2 for Figure 1 and legend.
**Legend for Figure 1**

A. Ceramic fiber modules. (Does not require "B" if modules are tight to burner.)

B. Fiber type blanket, block, or board insulation.

C. Blanket insulation wrapped around tile. Use blanket 1" thick with at least 8 lb/ft³ density and temperature rating equal to furnace lining.

D. High temperature, air setting refractory cement—thin wash coat.

E. Refractory Tile must be constructed specifically for fiber-lined furnaces. (Non-supported cast or prefired tiles usually are not suitable for fiber-lined furnaces).

F. Non-metallic fastening device (tape, rope, plastic, cheesecloth, etc.) to compress and secure wrapped blanket about tile.

G. Gasket: to provide a seal between burner mounting plate and furnace shell.

H. Burner mounting bolts with heads welded to inside of furnace shell.

† "Z" dimension is tile insertion length. Fives North American Combustion, Inc. burner tiles for fiber-lined furnaces are available with "Z" dimensions in ½" increments from 2" minimum to full tile length.

**Figure 1.** Cross section through a fiber-lined vertical furnace wall showing a recommended method for installing a burner tile. Letters refer to legend below and to text.

**Legend for Figure 2A**

H. Installation as shown in Figure 1.

J. High temperature, air setting refractory cement wash coat.

K. Ceramic fiber board shield suitable for furnace design temperature.

L. Ceramic anchoring device.

**Figure 2A.** Fiber board shield installation for applications exceeding 2200 F (see Figure 2B for flat flames).

**INSTALLATION EXCEEDING 2200F**

Fives North American Combustion, Inc. burner tiles for fiber-lined furnaces are available with "Z" dimensions in ½" increments from 2" minimum to full tile length.
CERAMIC FIBER BURNER TILES

Fiber burner tiles are offered in a variety of shapes and designs, as illustrated below. Fiber tiles are not recommended for oil burners.

![Figure 3. Common fiber tile shapes. Flanges may be round or square.](image)

1. Using high temperature, air setting refractory cement, coat all surfaces of fiber tile shape that are in contact with burner, shell, or furnace lining. Fill all voids.

2. Fiber tile surfaces can be pierced and/or compressed to accommodate burner mounting bolt heads and anchoring protrusions.

3. If possible, wrap fiber tile with blanket insulation as shown in Figure 1.

NOTE:

WARNING: Situations dangerous to personnel and property may exist with the operation and maintenance of any combustion equipment. The presence of fuels, oxidants, hot and cold combustion products, hot surfaces, electrical power in control and ignition circuits, etc., are inherent with any combustion application. Parts of this product may exceed 160°F in operation and present a contact hazard. Fives North American Combustion, Inc. urges compliance with National Safety Standards and Insurance Underwriters' recommendations, and care in operation.

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